C E R T I F I C A T E

Certificate of conformity for the Fusion Welding of Metallic Materials

BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements

In accordance with TÜV UK Ltd procedures, it is hereby certified that

Hutchinson Engineering Limited

Everite Road, Widnes, Cheshire, WA8 8PT, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Design, manufacture, fabrication & testing of high integrity telecommunication towers, railway bogeys, general fabrications and structural steelwork for the oil, gas, petro-chemical, offshore, renewable, rail & telecommunications industries to nationally recognised standards, internationally recognised standards and client specifications.
Product Standards:	EN1090-1: 2009 + A1:2011, BS EN 40-3-1: 2013, BS EN 40-3-3: 2013, BS EN 1990: 2002 + A1: 2005, BS EN 1991-1-1: 2002 (Incorporating Corrigenda December 2004 and March 2009: Eurocode 1), BS EN 1991-1-4: 2005+ A1: 2010 (Incorporating Corrigenda July 2009 and January 2010: Eurocode 1), BS EN 1992-1-1: 2004 + A1: 2014 (Incorporating Corrigenda January 2008, November 2010 and January 2014: Eurocode 2), BS EN 1993-1-1: 2005 + A1: 2014 (Incorporating Corrigenda February 2006 and April 2009: Eurocode 3), BS EN 1993-1-8: 2005 (Incorporating Corrigenda Nos. 1 and 2: Eurocode 3), BS EN 1993-1-9: 2005 (Incorporating Corrigenda Nos. 1 and 2: Eurocode 3), BS EN 1993-1-10: 2005 (Incorporating Corrigenda December 2005, September 2006 and March 2009), BS EN 1993-3-1: 2006 (Incorporating Corrigendum July 2009), BS EN 1997-1: 2004 + A1: 2013 (Incorporating Corrigendum February 2009) and client specifications as applicable.
Welding and Inspection Standards:	ISO 15614-1:2017 + A1:2019, ISO 15614-2:2005, ISO 5817:2014, ISO 9606-1:2017, ISO 9606-2: 2004, ISO 14732: 2013, DNVGL-OS-C401, BS EN 1090-2:2018 and application standards as applicable.
Parent Materials:	Material groups: Carbon / Carbon Manganese steels group 1.1 & 1.2, Austenitic Stainless-Steel group 8.1, Aluminium and Aluminium alloys materials groups 22.1 through 22.4 and 23.1 as per PD CEN ISO/TR 15608: 2017
Welding and Allied Processes:	111: MMA - Manual metal arc welding, 121: SAW - Submerged arc welding with single solid wire electrode / twin solid wire electrode, 135: MAG - Manual metal active gas with single solid electrode 136: MAG - Manual metal active gas with single flux cored electrode, 138: MAG - Manual metal active gas with single metal cored electrode and 141: TIG - Manual tungsten inert gas with single solid electrode as per BS EN ISO 4063:2023
Welding Co-ordinators:	Aleksandra Jankowska: GB/IWE/EWE/00540 – Comprehensive Knowledge verified via Professional Technical Interview. Brian Kelly: Deputy Welding Co-ordinator - Specific Knowledge verified via Professional Technical Interview.

Certificate No: GB02035
Annex No: n/a
Audit Report No: 2023/30309

UKAS PRODUCT CERTIFICATION 0065

Valid until: 15/08/2028
Initial Certification: 02/03/2016
Effective Date: 16/08/2023

TÜVNORD Digitally signed by Ward Paul Date: 2023.08.16 11:48:07 +01'00'

Signed for and on behalf of TÜV UK Ltd, the Certification Body

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